

UNITED STATES DEPARTMENT OF COMMERCE

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APPLICATION NO. FILING DATE FIRST NAMED INVENTOR ATTORNEY DOCKET NO. 09/241,198 02/02/99 SCHMIDT Co 760F (71298ML) **EXAMINER** IM62/0621 M. LAWRENCE OLIVERIO FIGUEROA.J WOLF, GREENFIELD & SACKS **ART UNIT** PAPER NUMBER 600 ATLANTIC AVENUE BUSTON MA 02210 1772 DATE MAILED: 55/21/(H

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Please find below and/or attached an Office communication concerning this application or proceeding.

Commissioner of Patents and Trademarks

JUN 2 7 2000

Office Action Summary

Application No. 09/241,598

Applicant(s)

Schmidt et al.

Examiner

John J. Figueroa

Group Art Unit 1772



Responsive to communication(s) filed on
☐ This action is FINAL.
Since this application is in condition for allowance except for formal matters, prosecution as to the merits is closed in accordance with the practice under Ex parte Quay/835 C.D. 11; 453 O.G. 213.
A shortened statutory period for response to this action is set to expire month(s), or thirty days, whichever is longer, from the mailing date of this communication. Failure to respond within the period for response will cause the application to become abandoned. (35 U.S.C. § 133). Extensions of time may be obtained under the provisions of 37 CFR 1.136(a).
Disposition of Claim
Of the above, claim(s) is/are withdrawn from consideration
Claim(s) is/are allowed.
Claim(s) 1-20 is/are rejected.
☐ Claim(s)is/are objected to.
☐ Claims are subject to restriction or election requirement.
Application Papers
☐ The drawing(s) filed on is/are objected to by the Examiner.
☐ The proposed drawing correction, filed on is ☐ approved ☐ disapproved.
☐ The specification is objected to by the Examiner.
☐ The oath or declaration is objected to by the Examiner.
Priority under 35 U.S.C. § 119 Acknowledgement is made of a claim for foreign priority under 35 U.S.C. § 119(a)-(d). All Some* None of the CERTIFIED copies of the priority documents have been received. received in Application No. (Series Code/Serial Number) received in this national stage application from the International Bureau (PCT Rule 17.2(a)). *Certified copies not received: Acknowledgement is made of a claim for domestic priority under 35 U.S.C. § 119(e). Attachment(s) Notice of References Cited, PTO-892 Information Disclosure Statement(s), PTO-1449, Paper No(s). Interview Summary, PTO-413 Notice of Draftsperson's Patent Drawing Review, PTO-948 Notice of Informal Patent Application, PTO-152
SEE OFFICE ACTION ON THE FOLLOWING PAGES

DETAILED ACTION

Information Disclosure Statement

1. The information disclosure statement filed on April 7, 2000 is acknowledged.

Claim Rejections - 35 USC § 112

- 2. The following is a quotation of the second paragraph of 35 U.S.C. 112:
 - The specification shall conclude with one or more claims particularly pointing out and distinctly claiming the subject matter which the applicant regards as his invention.
- 3. Claims 4-12 are rejected under 35 U.S.C. 112, second paragraph, as being indefinite for failing to particularly point out and distinctly claim the subject matter which applicant regards as the invention. The claims are indefinite because claim 4 recites the phrase "a polymer providing at least one of structural and oxygen barrier properties" which is vague and confusing. It is unclear from the claim language as to which specific properties the "structural and oxygen barrier properties" encompass and as to whether or not the recited polymer must provide both of said recited properties.

Claim Rejections - 35 USC § 103

4. The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:

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(a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a persor having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.

5. Claims 1-6 and 10-20 are rejected under 35 U.S.C. 103(a) as being unpatentable over by Cochran (US 5021515) in view of Pushee (US 4392804).

Applicant's claimed invention is drawn to a package for enclosing a liquid having a wall which comprises an oxygen scavenger layer of a solid-stated polyamide, said polyamide comprising at least 200 ppm of a transition metal; wherein at least a portion of the wall has a haze of less than 10%. Dependent claims 2-17 recite, *inter alia*, the polyamide to be MXD-6; the transition metal to be cobalt; said scavenging layer to be adjacent to one or more polymer layers, which may be biaxially-oriented and/or in contact with the liquid; the package having two scavenging layers positioned between three polymer layers; the liquid to be beer; the wall having a haze of less than 5%; specified amounts of cobalt within the scavenging layer; and containers comprising said oxygen-scavenging layer.

Cochran discloses a package wall including at least one oxygen-scavenging layer, said scavenging layer comprising oxygen-scavenging compositions of at least one polymer and at least one transition metal catalyst (such as 300 ppm of cobalt) which scavenges oxygen through the metal-catalyzed oxidation of an oxidizable organic compound; wherein said layer has a permeance to oxygen of nearly zero (0.3 cm³mm/ m²atm day). (See Abstract; Col. 1, lines 35-53 Col. 4, lines 25-33; Col. 5, lines 5-10, 23-41, 58-64; Col. 5, line 66 to Col. 6, line 16; Col. 18, line 36 to Col. 24, line 53)

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Cochran further discloses preferred oxygen-scavenging compositions to comprise MXD6 nylon, which is m-xylene diamine and adipic acid, with cobalt catalysts (Col. 8, line 41 to Col. 9, line 14; Col. 12, line 49-56); whereas the wall may be a rigid sheet, a flexible film, oriented and/or a multilayered laminate of polymer layers, adjacent oxygen-scavenging layers, which provide for protection and/or rigidity of the resultant package/container (Col. 5, lines 43-58; Col. 11, lines 14-68; Fig. 3-5; Col. 12, lines 8-30).

Furthermore, Cochran discloses in Example 7 on Col. 15, 33 gm preform bottles comprising 2% by weight of MXD6 and 100 ppm of cobalt; in Example 17 on Col. 17, a preform comprising 4% pf MXD6 and 100 ppm of cobalt neodecanoate; and in Table I on Col. 13, embodiments of the oxygen-scavenging composition comprising 200 ppm of cobalt.

However, Cochran does not *specifically* disclose using solid-stated polyamides for the oxygen-scavenging layer.

However, Pushee teaches that solid stating polymeric resins prior to injection molding causes a chain growth effectively removing undesired impurities used in or produced during the melt phase polymerization of the resin. (Col. 1, lines 30-40) Likewise, Pushee teaches that the intrinsic viscosity (I.V.) of the polymer resin may be increased by effectively solid stating the resin prior to injection molding thereby providing a bottle which has a higher orientation and a desired strength while using a minimal amount of resin due to the higher resin I.V. (Col. 1, lines 1-40)

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Therefore, it would have been obvious to a person skilled in the art at the time

Applicants' claimed invention was made to solid state the scavenging polymer prior to forming

Cochran's beverage bottle. One skilled in the art would have been motivated to do so in order to
incorporate Pushee's teachings and attain a resultant beverage bottles provided with superior
mechanical properties and yet are more cost-efficient to manufacture.

Although Cochran and Pushee do not specifically disclose the resultant container/packages to be transparent (i.e the containers having little or no haze), it is the Examiner's position that since Cochran and Pushee discloses the same exact multilayered film packages/containers as claimed by Applicant, then accordingly, said packages/containers must all inherently possess the same physical properties such as haze and transparency.

6. Claims 1-20 are rejected under 35 U.S.C. 102(e) as being anticipated by Collette (US 5759653).

Applicant further limits the adjacent polymer layers to be polyethylene terephthalate (PET).

Collette discloses a transparent three-layered sidewall comprising inner and outer virgin-PET layers and an oxygen-scavenging composition core layer to be used in multilayer preforms and containers such as blow-molded recycled-PET beverage bottles; wherein the oxygen-scavenging composition comprises MXD-6 nylon (meta-xylene diamine with adipic acid) and a transition metal catalyst such as cobalt, cobalt oxide or cobalt powder. (Col. 1, lines 6-18; Col. 3,

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line 50 to Col. 4, line 35; Col. 6, line 39 to Col. 8, line 11 and Fig. 4-7; Col. 9, line 60 to Col. 10, line 60; Col. 13, lines 66-67; Col. 14, lines 37-38).

Particularly, Collette discloses a three-layered sidewall comprising inner/outer virgin PET layers and a core oxygen-scavenging layer comprising 2% by weight of MXD-6 with 200 ppm of the metal activator. (Col. 9, lines 60-67)

Moreover, Collette discloses an alternative five-layered structure comprising two intermediate oxygen scavenging layers further comprising a PET/MXD-6/cobalt blend comprising preferably 4-6 of the total preform weight which provides optimum barrier protection while maintaining transparency. (Col. 9, lines 24-38)

However, Collette does not specifically disclose solid stating the scavenging polymer prior to forming the oxygen-scavenging composition.

Pushee was discussed above in paragraph #5.

Therefore, it would have been obvious to a person skilled in the art at the time

Applicants' claimed invention was made to solid state the scavenging polymer prior to forming

Collette's beverage bottle. One skilled in the art would have been motivated to do so in order to
incorporate Pushee's teachings and attain a resultant beverage bottle with superior mechanical
properties and yet more cost-efficient to manufacture.

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Conclusion

7. Any inquiry concerning this communication or earlier communications from the examiner should

be directed to John J. Figueroa whose telephone number is (703) 305-0582. The Examiner can normally

be reached on Monday through Thursday from 8:00 a.m. to 5:30 p.m. The Examiner can also be reached

on alternate Fridays.

If the attempts to reach the Examiner are unsuccessful, the Examiner's supervisor, Ellis P.

Robinson can be reached by dialing (703) 308-2364. The fax phone number for the organization where

this application is assigned is (703) 305-5408.

Any inquiry of a general nature or relating to the status of this application or proceeding should be

directed to the Group Receptionist whose phone number is (703) 308-0661.

jjf 55F

June 14, 2000

Ellis Robinson

Supervisory Patent Examiner Technology Center 1700



COMMENTS

Form PTO 948 (Rev. 8-98)

U.S. DEPARTMENT OF COMMERCE - Patent and Trademark Office Application No. 29/24 595

NOTICE OF DRAFTSPERSON'S PATENT DRAWING REVIEW

A. I B. I	drawing(s) filed (insert date) And Angeler: approved by the Draftsperson under 37 CFR 1.84 or 1.152. objected to by the Draftsperson under 37 CFR 1.84 or 1.152 formission of new, corrected drawings when necessary. Corrected drawings when necessary.	or the rease wing must	ons indicated below. The Examiner will require be sumitted according to the instructions on the back of this no
	AWINGS. 37 CFR 1.84(a): Acceptable categories of drawings:	8.	ARRANGEMENT OF VIEWS. 37 CFR 1.84(i)
Bla	ick ink. Color. Color drawings are not acceptable until petiton is granted.		Words do not appear on a horizontal, left-to-right fashion when page is either upright or turned so that the top
	-		becomes the right side, except for graphs. Fig(s)
	Fig(s) Pencil and non black ink not permitted. Fig(s)	9.	SCALE. 37 CFR 1.84(k)
2. PH	OTOGRAPHS. 37 CFR 1.84 (b)		Scale not large enough to show mechanism without
	1 full-tone set is required. Fig(s)		crowding when drawing is reduced in size to two-thirds in
	Photographs not properly mounted (must use brystol board or		reproduction.
	photographic double-weight paper). Fig(s)		Fig(s)
	Foor quality (half-tone). Fig(s)	10.	CHARACTER OF LINES, NUMBERS, & LETTERS.
3. TY	PE OF PAPER. 37 CFR 1.84(e)		37 CFR 1.84(i)
	Paper not flexible, strong, white, and durable.		Lines, numbers & letters not uniformly thick and well
	Fig(s)		defined, clean, durable, and black (poor line quality).
:	Erasures, alterations, overwritings, interlineations, folds, copy machine marks not accepted. Fig(s) / - (5.6)	1:	Fig(s) /- 0 ? SHADING. 37 CFR 1.84(m)
	Mylar, velum paper is not acceptable (too thin).	11.	Solid black areas pale. Fig(s)
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4. SIZ	E OF PAPER. 37 CFR 1.84(f): Acceptable sizes:		Shade lines, pale, rough and blurred. Fig(s)
	21.0 cm by 29.7 cm (DIN size A4)	12.	NUMBERS, LETTERS, & REFERENCE CHARACTERS.
	21.6 cm by 27.9 cm (8 1/2 x 11 inches)		37 CFR 1.84(p)
	All drawing sheets not the same size.		Numbers and reference characters not plain and legible.
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	Drawings sheets not an acceptable size. Fig(s)		Figure legends are poor. Fig(s)
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	SIZE: 8 1/2 x 11		Numbers, letters and reference characters must be at least
Ma	rgins not acceptable. Fig(s)		.32 cm (1/8 inch) in height. 37 CFR 1.84(p)(3)
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	Right (R) Bottom (B)	13.	LEAD LINES. 37 CFR 1.84(q)
	EWS. 37 CFR 1.84(h)		Lead lines cross each other. Fig(s)
	MINDER: Specification may require revision to		Lead lines missing. Fig(s)
	respond to drawing changes.	14.	NUMBERING OF SHEETS OF DRAWINGS. 37 CFR 1.84(1)
	tial views. 37 CFR 1.84(h)(2)		Sheets not numbered consecutively, and in Arabic numerals beginning with number 1. Sheet(s)
	Brackets needed to show figure as one entity.	15	NUMBERING OF VIEWS. 37 CFR 1.84(u)
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	Fig(s)		beginning with number 1. Fig(s)
	Enlarged view not labeled separetely or properly.	16.	CORRECTIONS. 37 CFR 1.84(w)
	Fig(s)		Corrections not made from prior PTO-948
7. SEC	CTIONAL VIEWS: 37 CFR 1.84 (h)(3)		dated
	Hatching not indicated for sectional portions of an object.	17.	DESIGN DRAWINGS. 37 CFR 1.152
	Fig(s)		Surface shading shown not appropriate. Fig(s)
-	Sectional designation should be noted with Arabic or		Solid black shading not used for color contrast.
	Roman numbers. Fig(s)		Fig(s)

FORM PTO-1449(Modified)				ATTY. DOCKET NO. C0762/7238 SERIAL NO. 09/241,598					
LIST OF	PATENTS INFORMA	S AND PUBLICATIONS F TION DISCLOSURE STA	OR APPLICANT'S TEMENT	APPLICANT. Schmidt et al.					
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LIST OF PATENTS AND PUBLICATIONS FOR APPLICANT'S INFORMATION DISCLOSURE STATEMENT

ATTY. DOCKET NO.: C0762/7238

SERIAL NO.: 09/241,598

APPLICANT: Steven L. Schmidt et al.

FILING DATE: 02/02/99

GROUP: 1772

U.S. PATENT DOCUMENTS

Exam Init	Ref Des	Document No.	Date	Name		Class	Sub Class	FILING DATE If Appropriate
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1		4,048,361	- 1-09 /13/77	Valyi	70	8 14	22	
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		4,800,129	01/24/89	Deak et al.	<u> </u>	923	在子	<u>. </u>
		4,818,782	04/04/89	Bissot	 &	724	4N.∞	
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abstract enclosed)

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(Including Author, Title, Date, Pertinent Pages, Publication, Etc.)

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EXAMINER DATE CONSIDERED

EXAMINER: Initial in reference considered, whether or not ditation is in conformance with MPEP 609; Draw line through citation if not in conformance and not considered.

Include copy of this form with next communication to applicant

t D. Farancae Cited			Application No. 09/241,598	Applicant(s)	Applicant(s) Schmidt et al.		
	Notice of Refer	rences Citea	Examiner John J.	Carrinter		Page 1 of	
		U.S	. PATENT DOCUMENT	'S			
	DOCUMENT NO.	DATE		NAME		CLASS	SUBCLASS
A	4,392,804	7/1983	PUS	HEE et al.		425	174.8
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U. S. Patent and Trademark Office PTO-892 (Rev. 9-95)